



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-101
Job Sheet 184336



Part No: RBBP1425-101

Job Qty: 5 ea

Part Name: Input Drive Shaft Tool (K-Flex)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 11/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.12 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/19/18	11/19/18	0.00	0.00	Start Up Small Fab-2		MLC DAS
110	Small Fab	1 pcs	11/19/18	11/19/18	0.00	0.10	Small Fab-3		MLC 38
120	QC	1 pcs	11/19/18	11/19/18	0.00	0.00	QC4		MLC 89
130	Packaging	1 pcs	11/19/18	11/19/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	1 Ea	11/19/18	11/19/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - Pick bag and tag

DAS
21
9-00

DEC 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103	Transmission End Compression Tool	1 Ea (1 ea)	90-Start up Operation	5138974
RBBP1425-105	Engine Input Drive Shaft Tool	1 Ea (1 ea)	90-Start up Operation	5139024

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBBP1425-103	1	1	0
	RBBP1425-105	1	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/12/18 3:04 PM dart.logan.david

Container No: S139068



Part: RBBP1425-101

Job No: 184336

Serial No/Batch: S139068

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 12/19/18

186
187
188

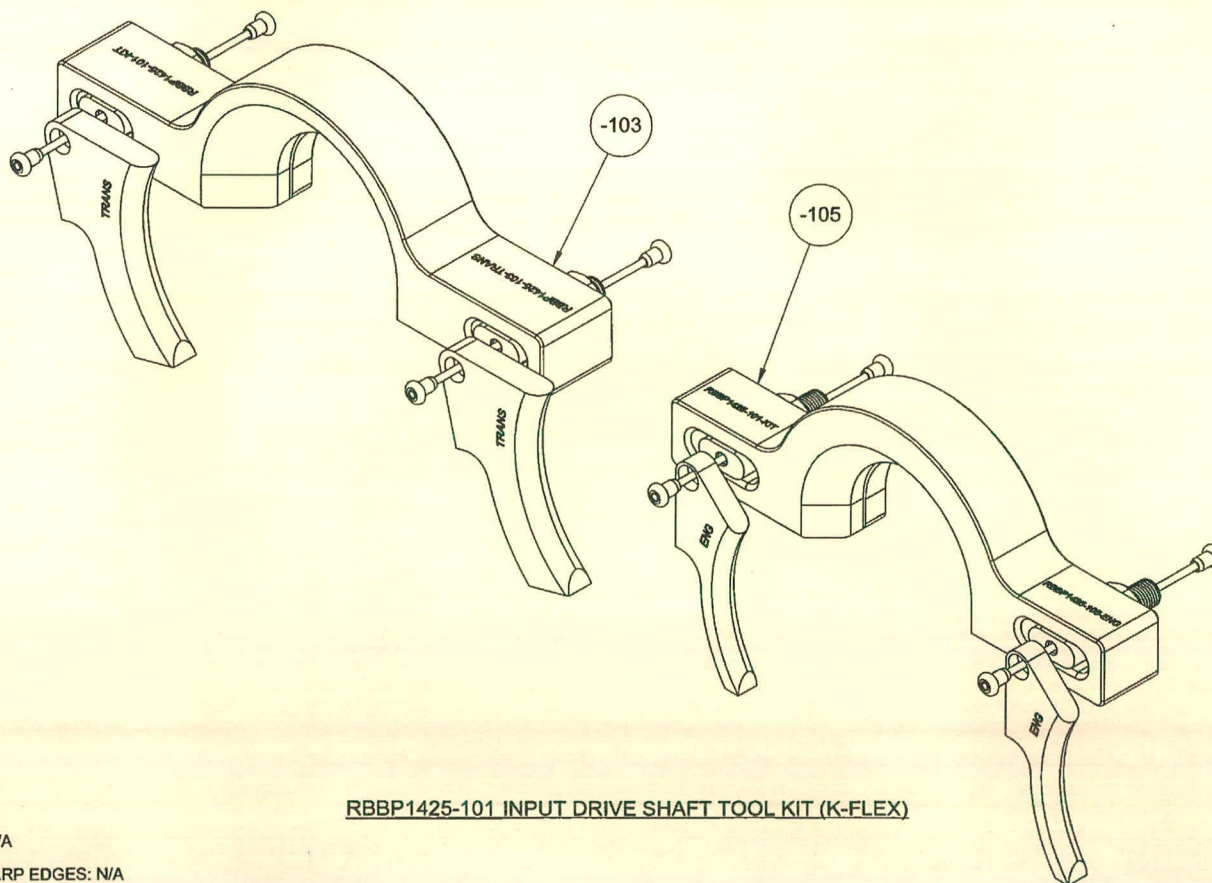
189
190
191

192
193
194

195
196

ITEM #	QTY	PART #	TITLE
-103	1	RBBP1425-103	TRANSMISSION INPUT DRIVESHAFT TOOL ASSY
-105	1	RBBP1425-105	ENGINE INPUT DRIVESHAFT TOOL ASSY

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	-	4/24/2009	RJC	RW
1A	CH'D MATERIAL & SPECIFICATION FOR -103-03 & -105-03, CORRECTED ORIENTATION OF KEEPER ON -103 & -105 ASSEMBLIES, SPECIFIED USED ON MODEL PER R.W.	-	12/17/2011	RJC	RW
2	CH'D -103-07 Ø.332 HOLE COUNTERSINK WAS 82° IS 90° PER G.E.	-	8/15/2011	RJC	GE
2A	CH'D PRECISION FROM .XXX TO .XX ON NON-CRITICAL PARTS. -103-05 REMOVED .500 DIM FROM HEAD REPLACED WITH 1.75 OVERALL AND REF. 1.25. -103-09 ADDED REF. 1.25. -103-19 ADDED B/O INFO. -103-17 CH'D HEX NUT WAS MCMASTER-CARR #91841A235 IS #90480A2356.	-	10/22/2013	CFS	GE
2B	-107 & -109 ADDED ASSEMBLY.	-	5/2/2014	DPD	RJC
C	TEMPLATE UPDATED, TITLE CHANGED	17-647	18.1.23	VM	ML
D	ADD 4140/4142 MATERIAL OPTION FOR -103-03 AND -105-03		18.03.22	ML	ML



NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) HEAT TREAT: N/A
 4) SPEC: N/A/N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) REFERENCE BELL T/N: SKSP1425-101

RBBP1425-101 INPUT DRIVE SHAFT TOOL KIT (K-FLEX)

DART AEROSPACE Hawthorn, Ontario, Canada	
TITLE INPUT DRIVE SHAFT TOOL KIT (K-FLEX)	
PART NO. RBBP1425-101	REV D
TOOL NO. RBBP1425-101	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 1/23/2018	
TOLERANCES: XXX ± .005 XX ± .01 X ± .1	
DRAWN BY: ML 03/20/2018	
FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
CHECKED BY: ML 03/20/2018	
MFG REVIEW BY: DP 03/26/2018	
APPROVED BY: ML 03/26/2018	SCALE: NTS SHEET 1 OF 12
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

